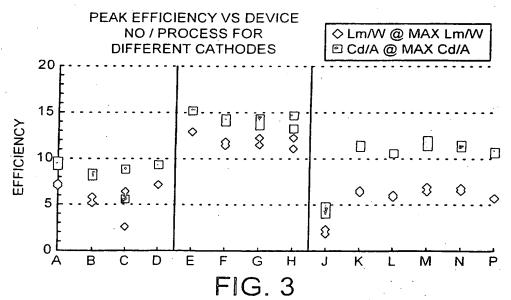
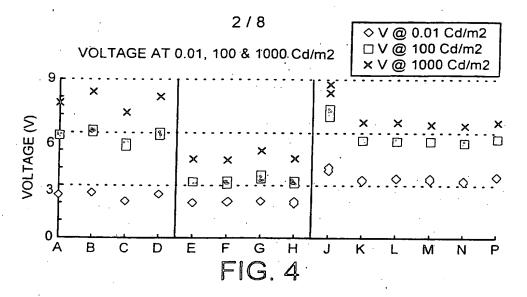
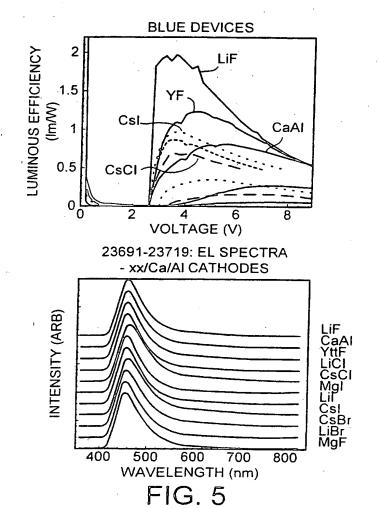


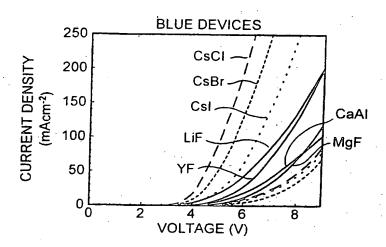
DIFFERENT CATHODE LAYER STRUCTURE WITH Li/Ca/Al PEDOT=Ba/PEDT/6:Sp/PSS/1 (1:5.5 PEDT:PSS) 500Å EMITTER=R/5BTF8/1:R/TFB/1 (4:1) 750Å

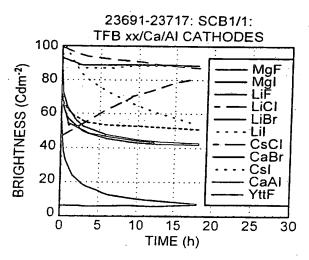












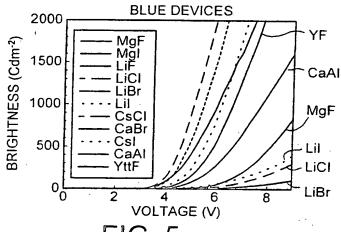
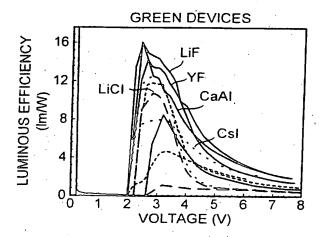
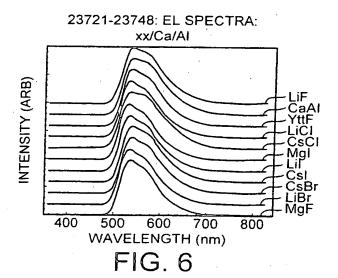
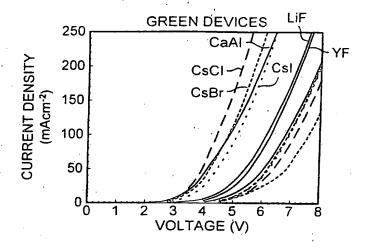
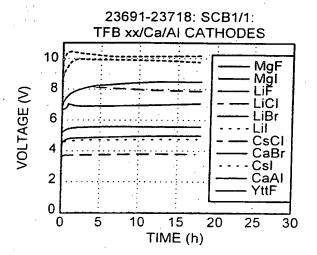


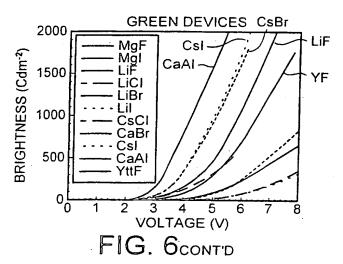
FIG. 5CONT'D

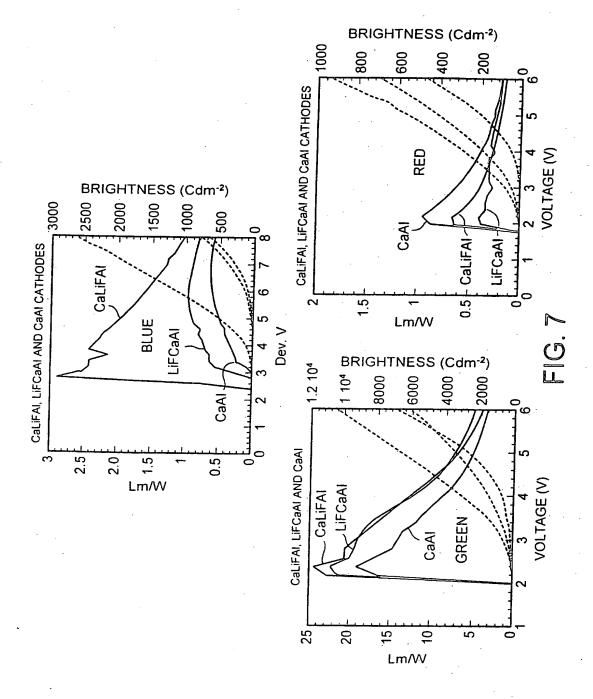


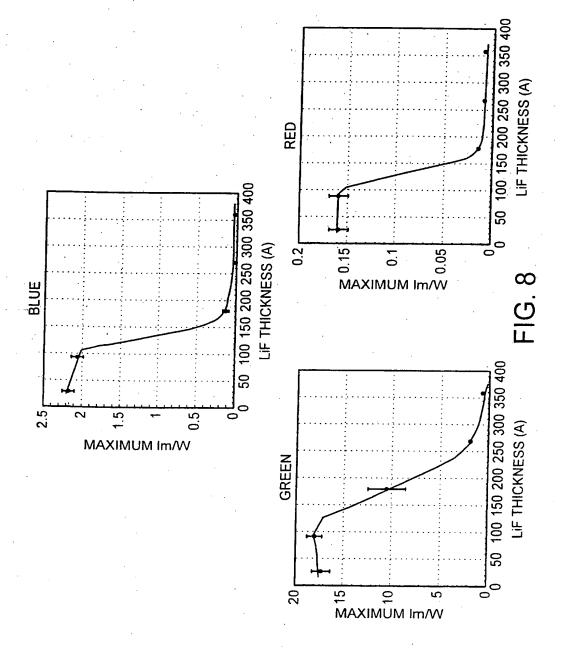












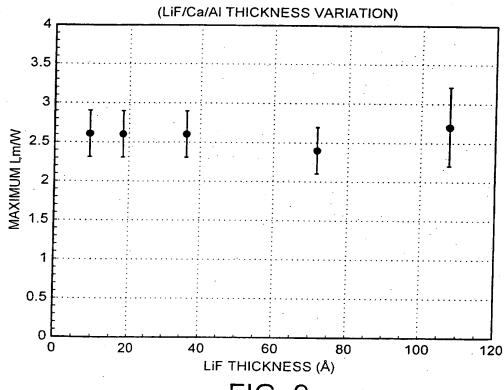


FIG. 9